

# SABIC<sup>®</sup> PPCOMPOUND 3510H

PP COMPOUND MINERAL FILLED

## DESCRIPTION

SABIC<sup>®</sup> PPComound 3510H is a mineral filled PP copolymer for injection molded applications. It shows a good combination of flow and mechanical properties along with a low density.

SABIC<sup>®</sup> PPComound 3510H is a designated automotive grade.

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt flow rate (MFR)</b>			
at 230 °C and 2.16 kg	12	dg/min	ISO 1133
<b>Density</b> <sup>(1)</sup>	970	kg/m <sup>3</sup>	ISO 1183
<b>Filler content</b>	10	%	SABIC method
<b>Mould shrinkage</b> <sup>(2)</sup>			
24 hours after injection moulding	1.35	%	SABIC method
<b>MECHANICAL PROPERTIES</b> <sup>(1)</sup>			
<b>Tensile test</b>			
Tensile modulus	1750	MPa	ISO 527/1A
stress at yield	24	MPa	ISO 527/1A
stress at break	24	MPa	ISO 527/1A
strain at break	60	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	1800	MPa	ISO 178/1A
<b>Izod impact notched</b> <sup>(3)</sup>			
at 23 °C	8	kJ/m <sup>2</sup>	ISO 180/1A
at 0 °C	5	kJ/m <sup>2</sup>	ISO 180/1A
at -20 °C	2	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b> <sup>(1)</sup>			
<b>Heat deflection temperature</b>			
at 1.80 MPa (HDT/A)	55	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C	-	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

## QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO 9001.





## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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